



MAT'L: 2024-T3, .040 THICK
FINISH: WHITE POWDER COAT
HI-GLOSS

D2148

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE		CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=DMPL DIGIT=NO OF SHEETS C=COUNTERSINK		DATE 07.13.92				
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		LENGTH DASH NO. W=SPOTWELD		DRAWN HATTON				
	GENERAL		BASIC CODES		DESIGN BRADLEY				
	LIMITS		8J=MS20470AD 8B=MS20426AD		STRESS				
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH = 8 - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 2. ANGLES ± 9° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CHECKED BRADLEY		TITLE PACER, LATCH		
REPORT ALL DISCREPANCIES — DO NOT SCALE									
					CLIENT		CODE	DWG NO. D2148	REV
							SCALE 1:1	SHT 1 OF	